

Work Order ID 60131

June 25, 2010 11:53:52 AM



Page 1

Item ID: D3832-5

Accept



Setup

Start



Stop



Revision ID:

Item Name: Mesh (Lid)

Start Date: 6/25/10 Start Qty: 3.00



Cust Item ID:

Required Date: 6/30/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: CL

Date: 10/6/25

Tooling:

Date:

Run

Start



Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100



SHEAR

Shear

Memo

0.00

Shear

1- mesh to size as per dwg D3832

SAP 10-06-25

(3)

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

Memo

0.00

8/10/06/25

(3)

120



Identify as per dwg & Stock Location: UWA

0.00

Packaging

Packaging

Memo

0.00

UWF 10-6-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60131

June 25, 2010 11:53:52 AM



Page 2

Item ID: D3832-5

Accept

Revision ID:

Item Name: Mesh (Lid)

Start Date: 6/25/10 Start Qty: 3.00



Required Date: 6/30/10 Req'd Qty: 3.00



Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool

ID

Tool #

Plan

Code

Accept
QtyReject
QtyReject
NumberInsp.
Stamp

QC

Quality Control

Memo

0.00

10/06/28 JF

MF

10-6-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 60131



Parent Item: D3832-5



Parent Item Name: Mesh (Lid)

Start Date: 6/25/10

Required Date: 6/30/10

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F Expanded Metal Flat SS		Purchased	No			100	sf	1,171.577	5.8026	18.324		SAD	10-06-25

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	1171.577073	
114399	37.542	
114594	6.9382	
114744	15.201843	
114809	329.3811	
114853	282.51393	
115012	500	
		18.324

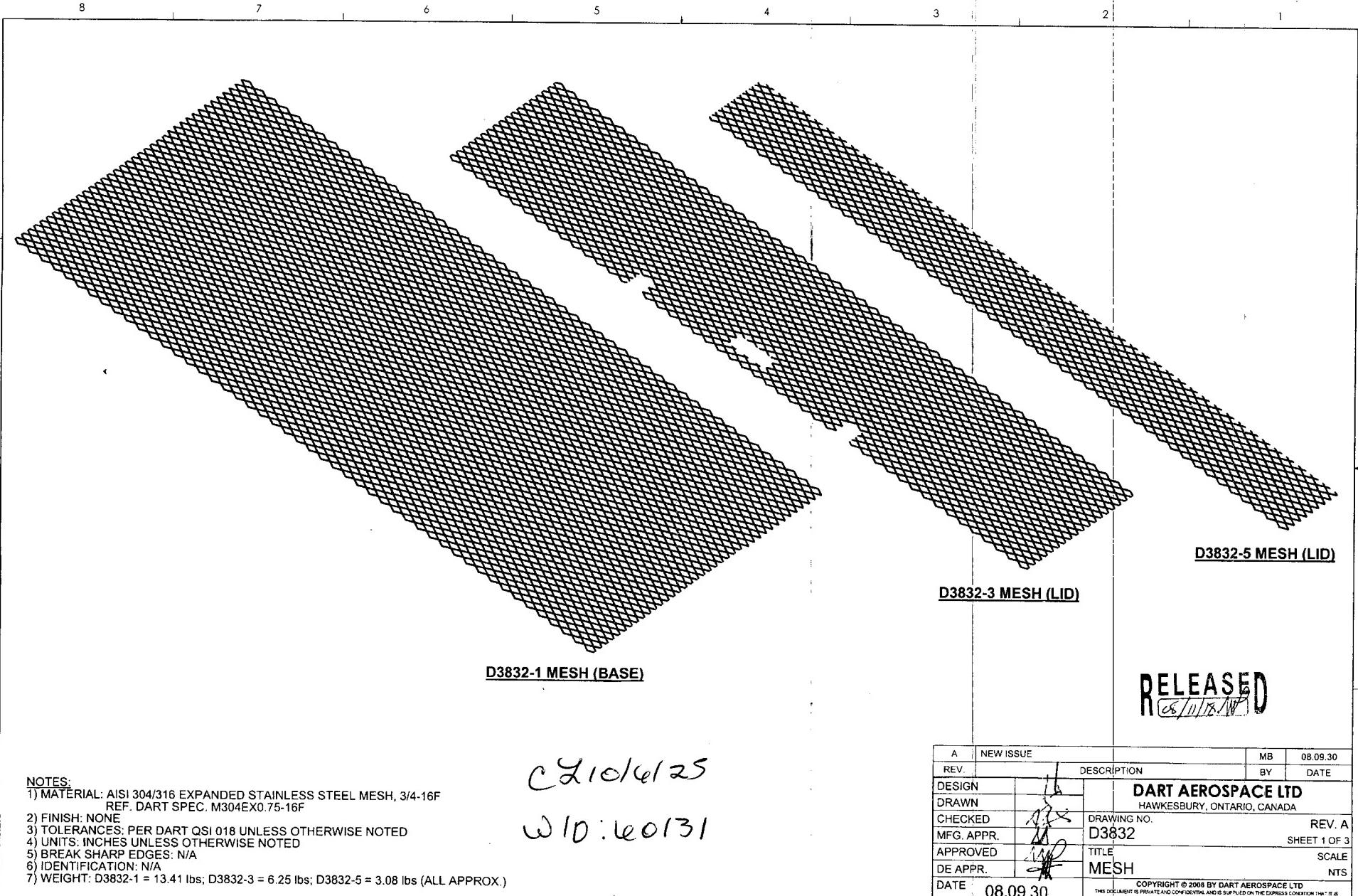
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

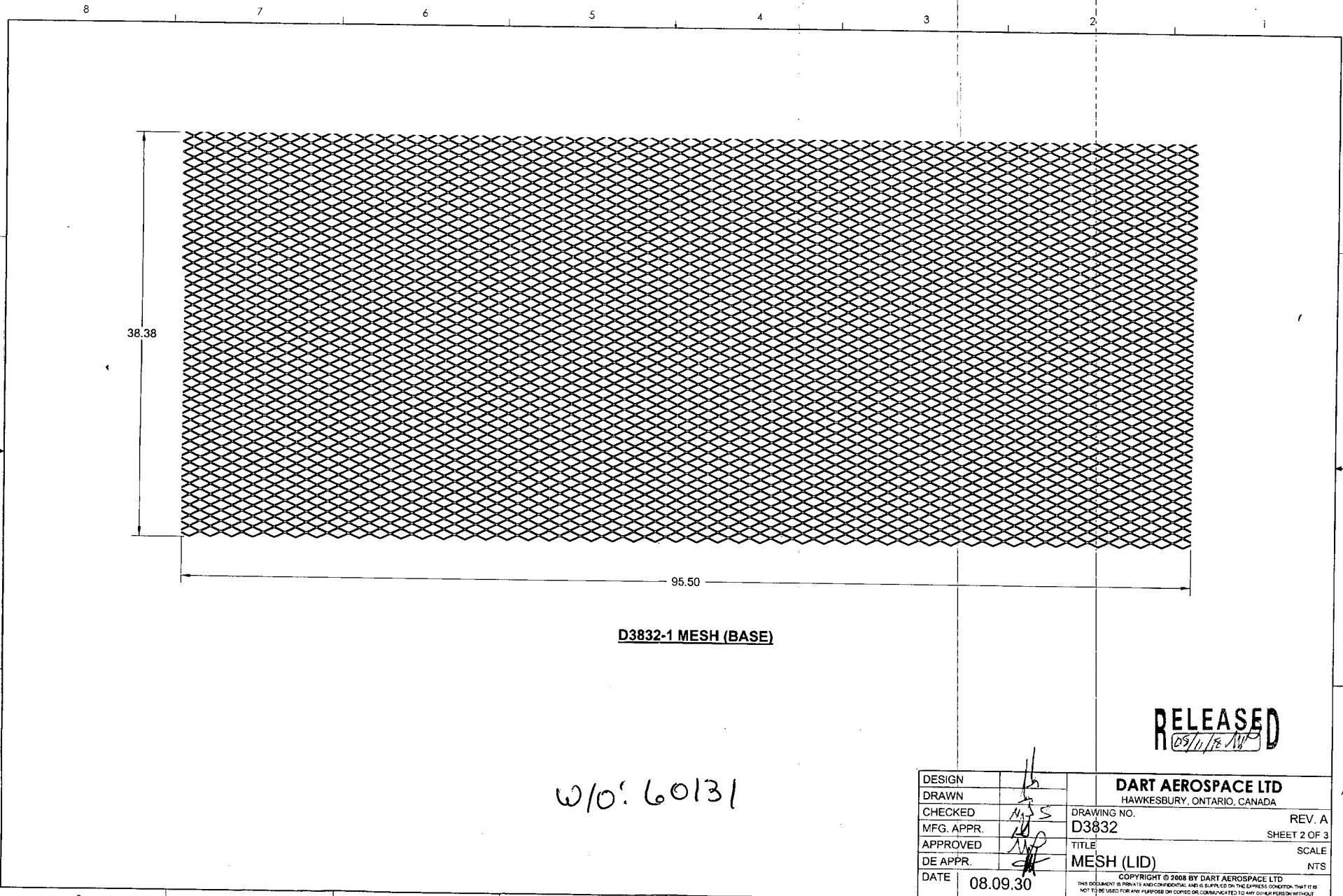
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

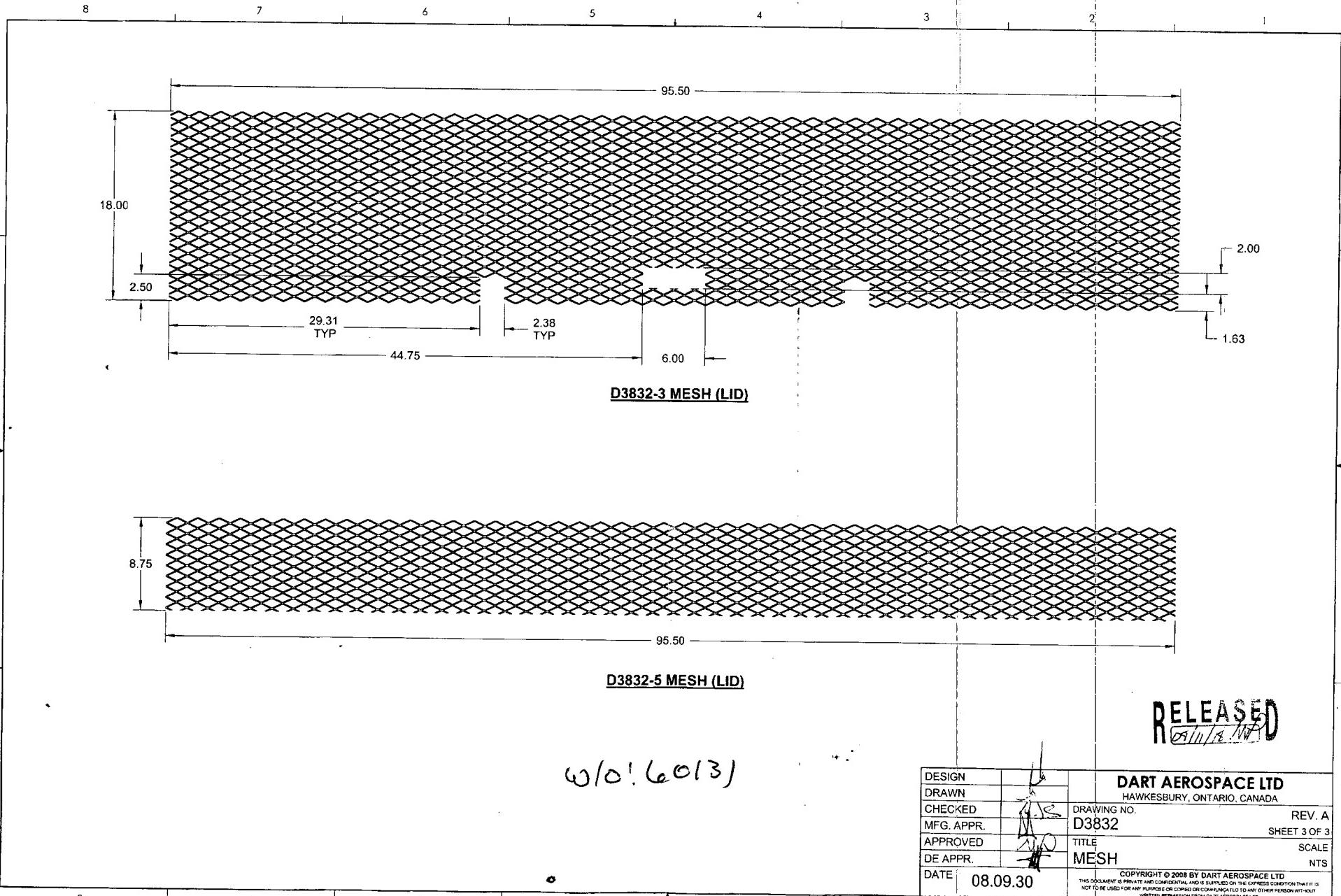
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>1A</i>	DART AEROSPACE LTD	
DRAWN	<i>1A</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>1A</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>1A</i>	D3832	SHEET 1 OF 3
APPROVED	<i>1A</i>	TITLE	SCALE
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W/O! 6013)

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